In the Claims:

1. (Currently Amended) A method for making an injection molded plastic article with at least one hollow portion, said method comprising the steps of:

injecting a quantity of a plastic material into a mold cavity, the quantity of plastic material sufficient to completely fill the mold cavity;

packing said plastic material in said mold cavity;

injecting a fluid material into said packed plastic material in said mold cavity;

increasing the volume of said mold cavity by moving a moveable core member;

displacing by said fluid material at least a portion of said plastic material through a flow channel and into said increased volume and thereby creating a hollow portion in said plastic material forming said article;

allowing the completed plastic article to cool and solidify in the mold cavity;

exhausting said fluid material from the hollow portion of the plastic article; and

removing the plastic material from the mold cavity.

2. (Original) The method as described in claim 1 wherein said fluid material is a gas.

3. (Original) The method as described in claim 1 wherein said plastic article has at least one rib member and said hollow portion is in said rib member.

4. (Original) The method as described in claim 1 wherein said quantity of plastic material is injected at a first pressure and said plastic

material is packed in said mold cavity at a second pressure greater than said first pressure.

5. (Original) The method as described in claim 1 wherein the step of increasing the volume of said mold cavity comprises moving said core member by use of a hydraulic, pneumatic or electric mechanism.

6. (Currently Amended) A method for making an injection molded plastic article in a mold, said article having a hollow rib member, and said mold having a moveable mold member and a stationary mold member, said method comprising the steps of:

injecting a full shot of plastic material into a mold cavity in the mold, said mold cavity having a first portion forming said rib member on the completed plastic article and said mold having a moveable core member in said moveable mold member and a mating floating core member in said stationary mold member;

packing said plastic material in said mold cavity;

moving said moveable core member to create a void in the mold in addition to the mold cavity;

injecting a gas into the plastic material in said first portion and displacing still-fluent plastic material in the rib member through a flow channel and into said void;

allowing said plastic material to solidify; and

removing said molded plastic article from the mold.

7. (Original) The method as set forth in claim 6 wherein said molded plastic article is a vehicle door panel, said rib member is a portion of a storage pocket member, and said void is a speaker grill area.

8. (Original) The method as described in claim 6 wherein said void forms a speaker grill member on said plastic molded article.

9. (Cancelled)

10. (New) A method of making an injection molded plastic article with at least one hollow portion, said method comprising the steps of:

providing a mold with an article defining mold cavity, said cavity having a first main portion, at least one second portion which is to be hollowed out and at least one third portion which is to be filled with plastic material subsequent to filling of said first and second portions;

providing a movable core member forming said third portion, said core member having a first position preventing injection of the plastic material into said third portion, and a second position allowing injection of the plastic material into said third portion;

injecting a quantity of plastic material into said first and second portions of said mold cavity, said quantity sufficient to fill said first, second and third portions of said mold cavity;

injecting a fluid material into said plastic material in said second portion of said mold cavity;

moving said core member from said first position to said second position;

wherein a quantity of said plastic material in said second position is displaced into said third portion forming a hollow portion in said second portion and filling said third portion with plastic material forming a complete plastic article.

11. (New) The method of claim 10 further comprising the steps of providing a flow channel member between said second and third portions of said mold cavity and displacing said quantity of plastic material in said second portion to said third portion through at least said flow channel.

12. (New) The method of claim 10 further comprising providing a floating core member in said third portion for mating with said movable core members.

13. (New) The method of claim 10 wherein said plastic material is a door panel member, said second portion forms a rib member on said door panel member, and said third portion forms a speaker grill on said door panel member.

14. (New) The method of claim 10 wherein said fluid material is a gas.

15. (New) The method of claim 10 further comprising the step of packing said quantity of plastic material in said first and second portions prior to the injection of said fluid material.

16. (New) The method of claim 10 further comprising the step of moving said movable core member with a hydraulic, pneumatic or electric mechanism.

17. (New) The method of claim 10 further comprising the steps of allowing said plastic material to solidify and removing said completed plastic article from said mold cavity.